

Thermografieforum Eugendorf vom 26.-27.09.2014.

# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

Faculty of Mechanical Engineering and Naval Architecture  
University of Zagreb

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Prof.dr.sc.srecko svaic dipl.ing. ([ssvaic@fsb.hr](mailto:ssvaic@fsb.hr))

Prof.dr.sc Damir Dovic dipl.ing. ([ddovic@fsb.hr](mailto:ddovic@fsb.hr))

Alan Rodic mag.ing.mech. ([alan.rodic@fsb.hr](mailto:alan.rodic@fsb.hr))

Doris Zupanic, Antonio Bolaric, Ivan Horvat, Ivan Barbarić  
students

# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

## Introduction

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Thermolab as a part of the Laboratory for applied thermodynamic deals with thermographic measurements designated to research activities, industry, energetic certification of buildings, medicine etc. This presentation gives the review of some activities done in the last year.

- The first activity is related to the problem that occur in the glass industry
- The second one presents the aplication of thermography in the inspection of building envelope
- The third one is related to testing the convector unit
- The forth one shows testing the new design of driver seat

# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

## Glass industry

### Introduction

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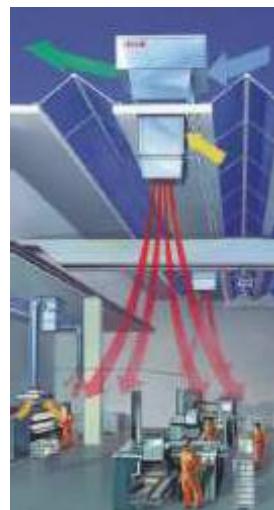
The first activity is related to the problem that occur in one glass factory and is concerned to the so called „cold zone“ of the production line. The new standard for glass industry which produce packaging glass products ( BRC-British Retail Consortium - Global Standard for Packaging and Packaging Materials ) demands the defined microclimatic parameters for areas such as cold zone and packaging.

To be able to satisfy requirements of the standard the complex study of all influencing parameters has to be done. Among different measuring methods thermography can help a lot for temperature distribution measurement on different surfaces like walls, ceiling etc. which indirectly gives the information about efficiency of HVAC system applied and informations useful for analysis.

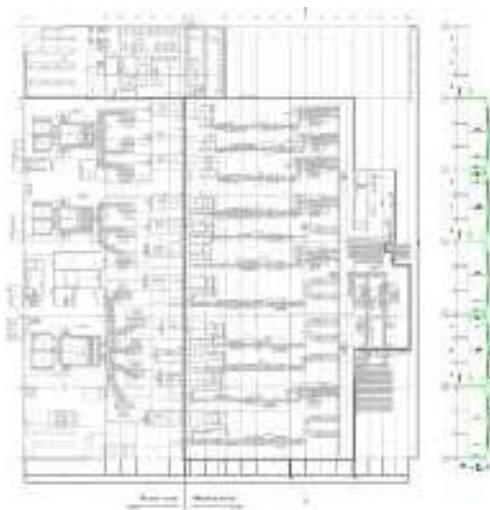
# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

## Introduction

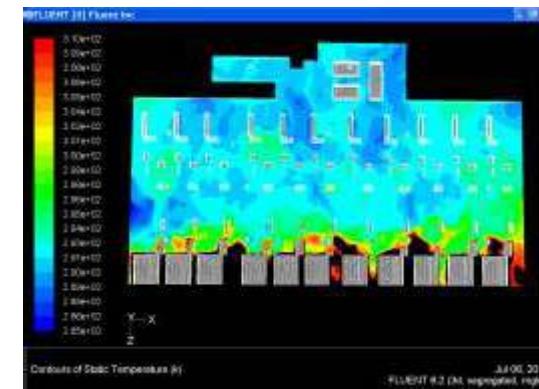
After simulation of various HVAC systems which possibly could be applied a solution with Hoval RoofVent units was selected. The fig. 1 gives the principle of air distributor, fig. 2 shows the lay out of production and cold zone and fig. 3 the temperature distribution in one plane of the cold zone obtained by simulation.



1.RoofVent



2.Lay out of the production area

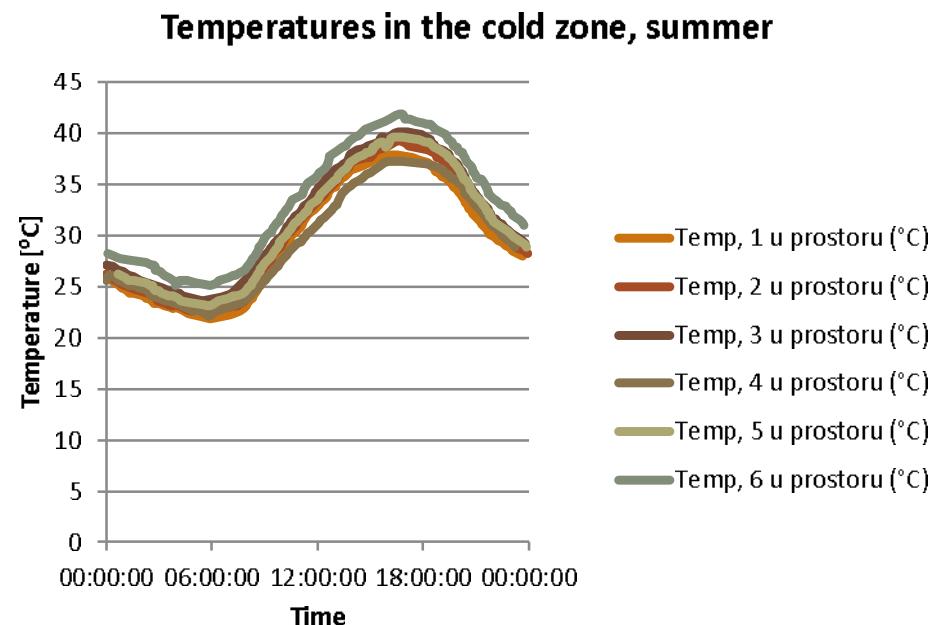


3.Result of simulation the temperature distribution in Cold zone

# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

## Measurements

To be able to verify the new HVAC system the measurements of air flow, air temperatures and temperatures of walls, roof and other surfaces as well as production line was measured before the reconstruction. They will be compared with results obtained after the reconstruction.



H, m	t, °C	w, m/s
1	32,5	0,2
3	32	0,3
5	35,5	0,35
8	39	0,5

Temperatures and air velocities at measuring point 6 (time 12:00)

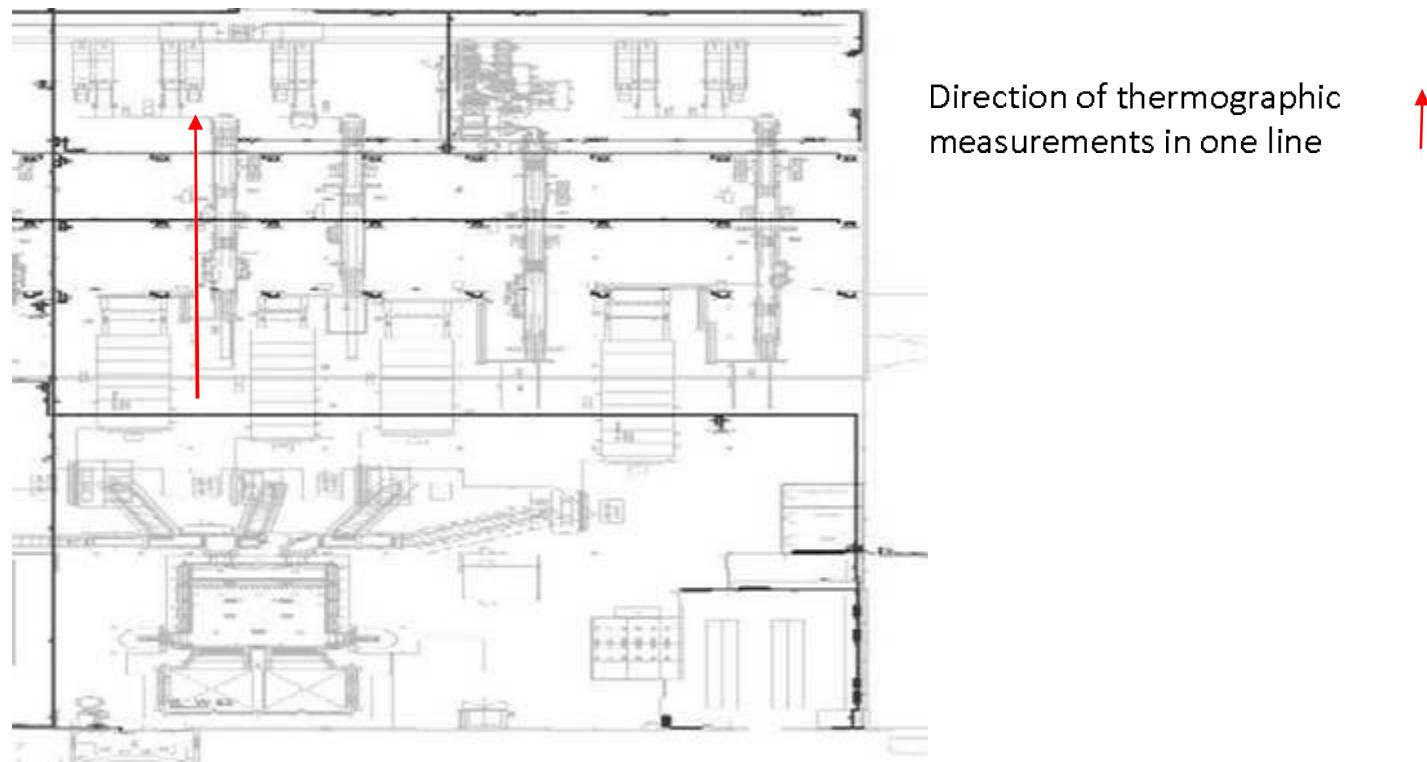
Air flow visualization



# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

## Measurements

Thermographic measurements of the temperature distribution on surfaces (roof, walls, production equipment, products). Thermographic camera FLUKE Ti 32



# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

## Measurements

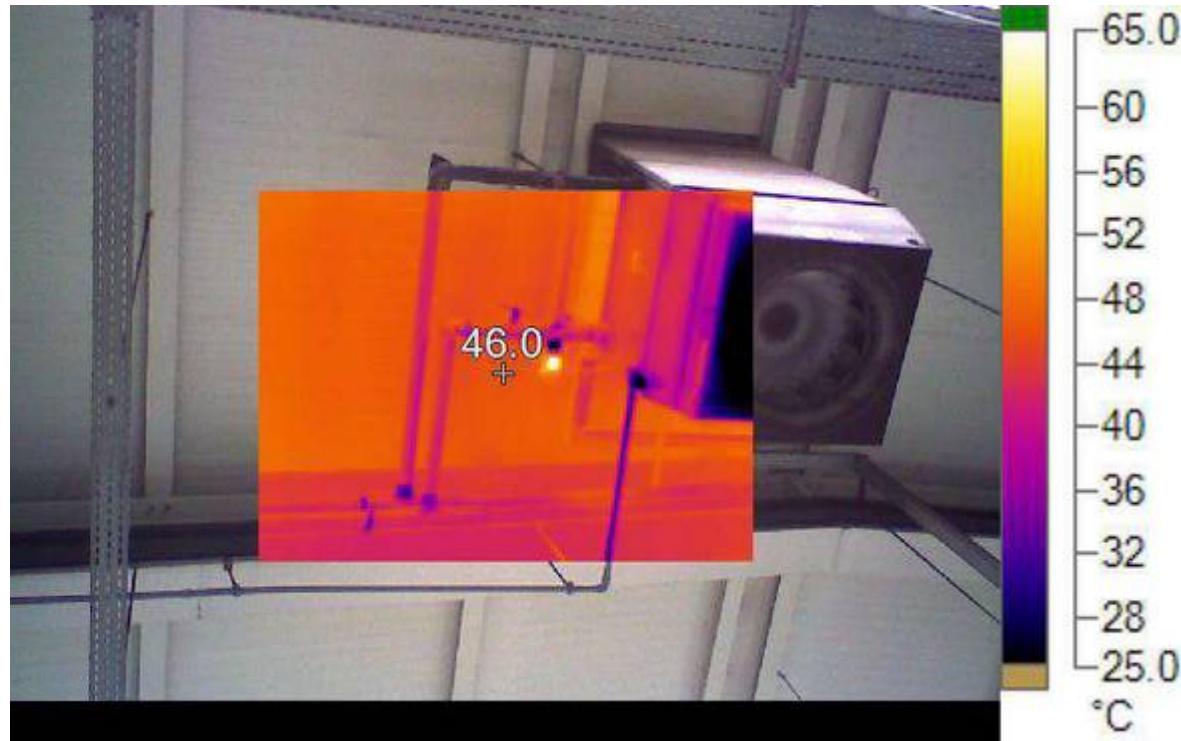
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# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

## Measurements

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# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

## Measurements

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# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

## Measurements

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Thermograms obtained on the production line surfaces

This thermograms will be compared with those which will be taken after reconstruction.

# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

## Inspection of building envelope

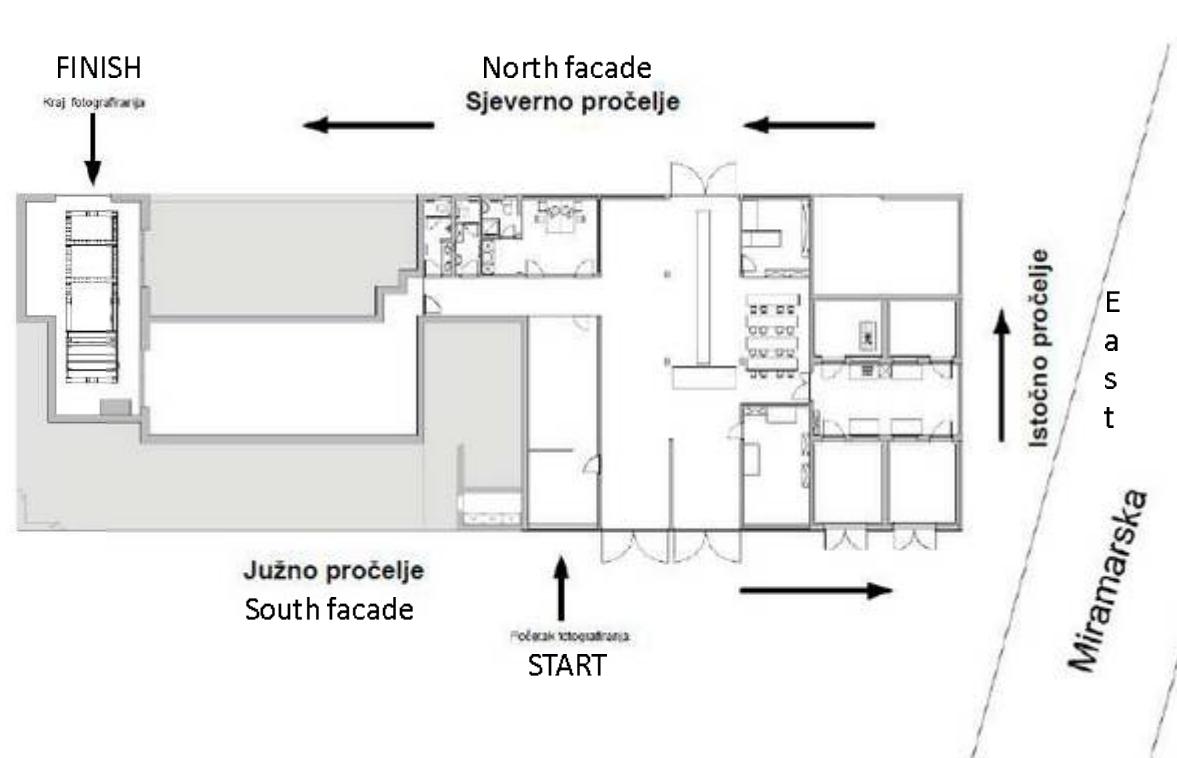
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### Introduction

During the reconstruction of building envelope it is important to control the quality of works done. Thermography could be successfully applied for such control. It is recommended to record thermograms before and after reconstruction and if possible during the work. In the second part of presentation the measurements done during the reconstruction of one faculty building is presented.

on

# THERMOGRAPHIC ACTIVITIES IN THERMOLAB



Ground plan of the faculty building

# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

## Measurements

### Basic parameters

<b>Objekt mjerena/object:</b>	<b>Laboratorij za motore i vozila, FSB</b>
<b>Vrijeme i datum mjerena/time and date:</b>	4.2.2014.; 11 h i 30 min
<b>Koordinate objekta/coordinates:</b>	+45° 47' 44.19'', +15° 58' 23.97''
<b>Adresa objekta/address:</b>	Miramarska cesta, 10000 Zagreb, Hrvatska
<b>Predmet mjerena/subject:</b>	Vanjska ovojnica zgrade/envelope
<b>Ovojnica prije radova/envelope before reconstruction:</b>	Betonski zidovi bez toplinske izolacije te staklenim vratima i prozorima s pripadajućim metalnim okvirima (bez toplinske izolacije)/concrete walls , glass windows and doors in metal frames
<b>Ovojnica nakon radova/envelope after reconstruction:</b>	Betonski zidovi s toplinskom izolacijom te staklenim vratima i prozorima s pripadajućim metalnim okvirima (bez toplinske izolacije)/concrete walls with glass wool insulation, glass windows and doors in metal frames
<b>Emisijski faktor armirano betonske ovojnica/emissivity of concrete walls:</b>	e = 0,90
<b>Emisijski faktor emajliranih metalnih okvira bez sjaja/emissivity of metal frames:</b>	e = 0,88
<b>Vanjska temperatura/average ambient temperature:</b>	
<b>Temperatura ambijenta južnog pročelja/south side:</b>	T <sub>amb</sub> = - 2,2 °C
<b>Temperatura ambijenta istočnog pročelja/east side:</b>	T <sub>amb</sub> = - 1,7 °C
<b>Temperatura ambijenta sjevernog pročelja/north side:</b>	T <sub>amb</sub> = -0,6 °C

# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

## Measurements

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South facade



East facade

Faculty building in the reconstruction



# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

## Measurements

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North facade

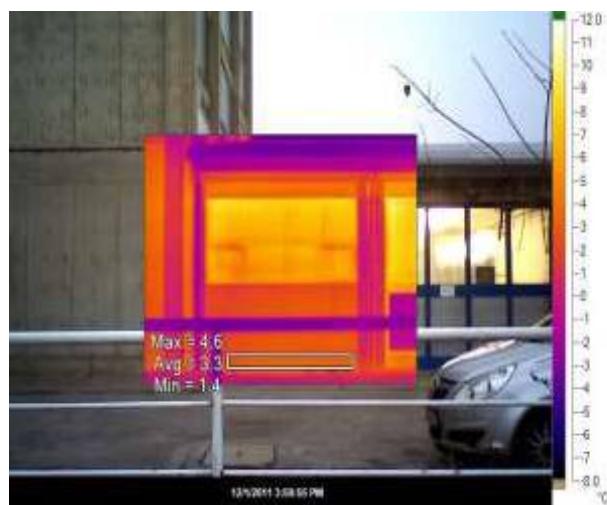
# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

## Measurements

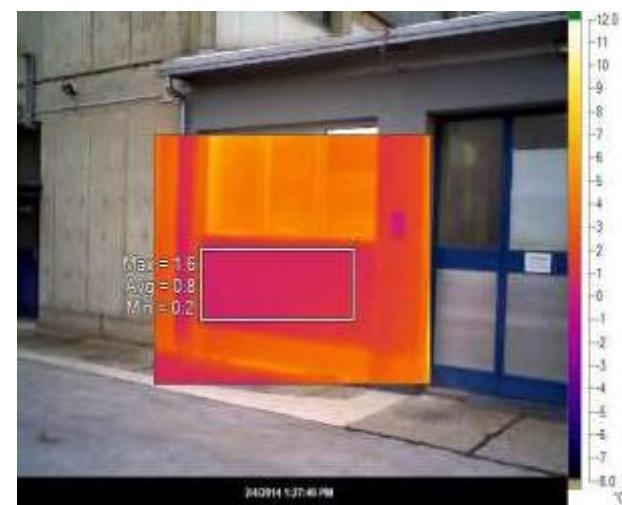
Thermographic camera FLUKE Ti32.

All thermograms, before and after reconstruction, were recorded in the nearly same conditions. Winter, ambient temperature between 1°C and -2°C. Cloudy day, late afternoon. Inside temperatures between 18°C and 22°C.

South facade



Before



After

# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

## Measurements

South facade

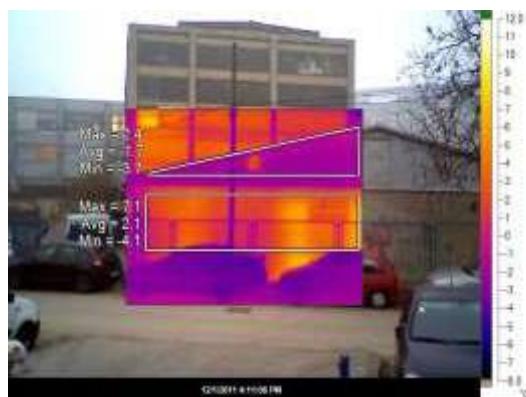


Before



After

East facade



Before



After

# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

## Measurements

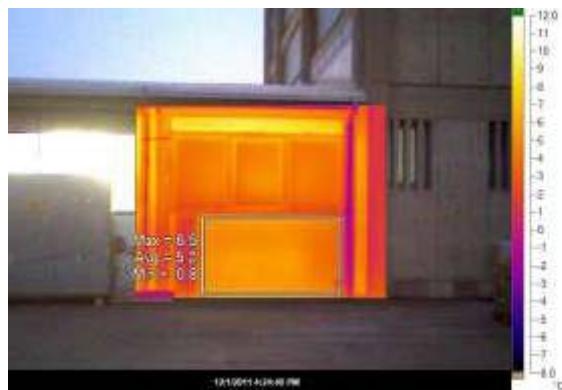
North facade



Before



After



# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

## Measurements

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### Conclusion

It can bee seen from the thermograms the quality of works and advantages of insulation which ensure the better energy efficiency of building.

# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

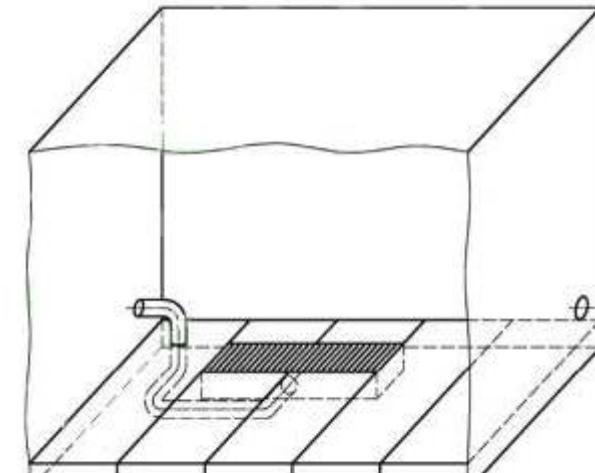
## Testing the ventilo-convector prototype

### Introduction

Laboratory for applied thermodynamic deals with testing of the heating and cooling equipment in the development phase.

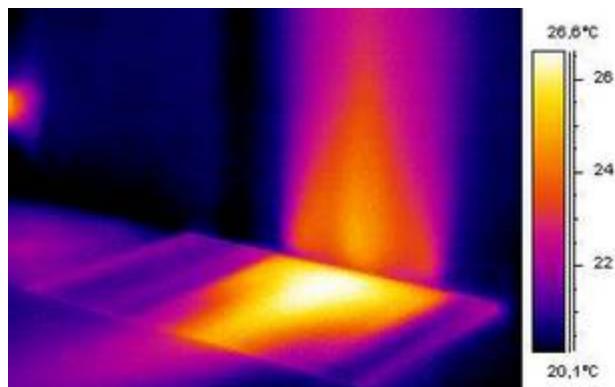
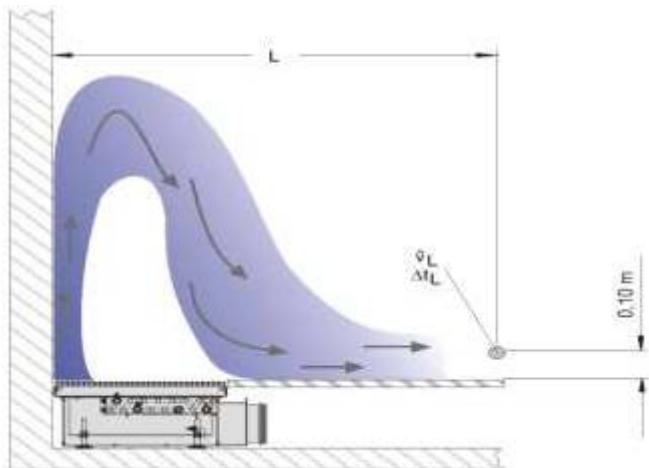
### The goal of the measurements:

- Determination of the thermal characteristic
- Determination of flow parameters
- Pressure drop on air/water side



# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

Measurements with primary air included (primary air is prepared separately)



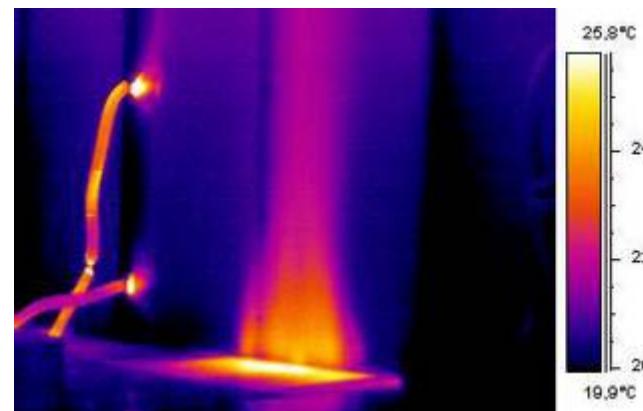
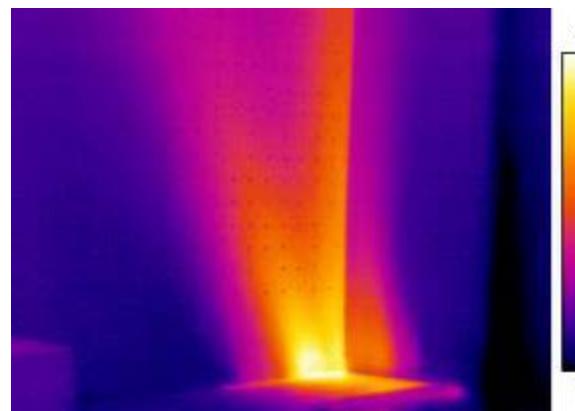
Heating mode  
Average chamber air temperature 21,3°C  
Water temperatures 40/35°C  
Temperature of inlet air 22°C  
Water flow 50 kg/h  
Air flow 35 m<sup>3</sup>/h  
Heating capacity 268 W



# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

Measurements with primary air included

## Heating mode



## Cooling mode

Average chamber air temperature 26,9 °C

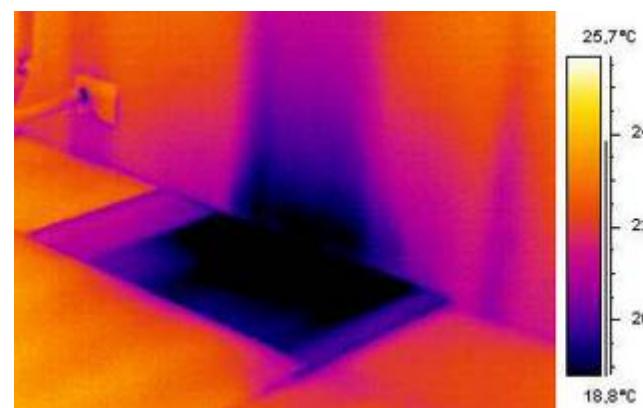
Water temperatures 16,2/17,9°C

Inlet air temperature 18°C

Water flow 42,6 kg/h

Air flow 35 m<sup>3</sup>/h

Cooling capacity 210 W



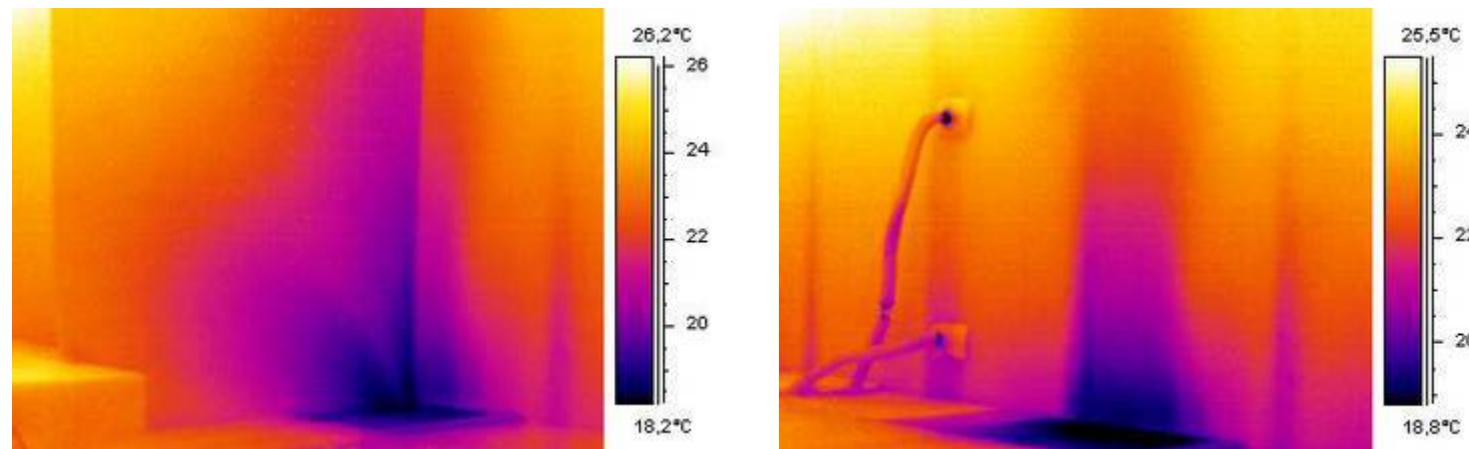


# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

Measurements with primary air included

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Cooling mode





# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

## Measurements without primary air

### Cooling mode

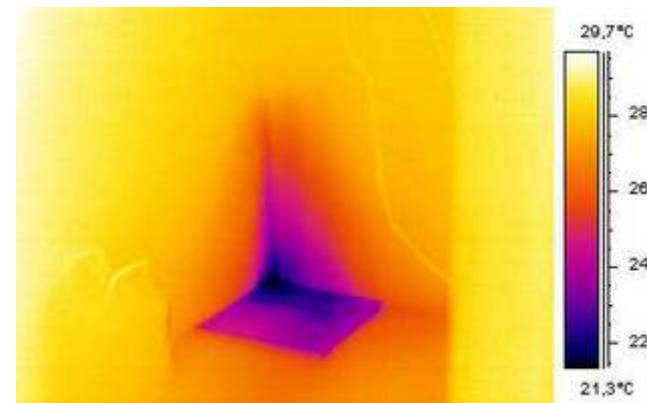
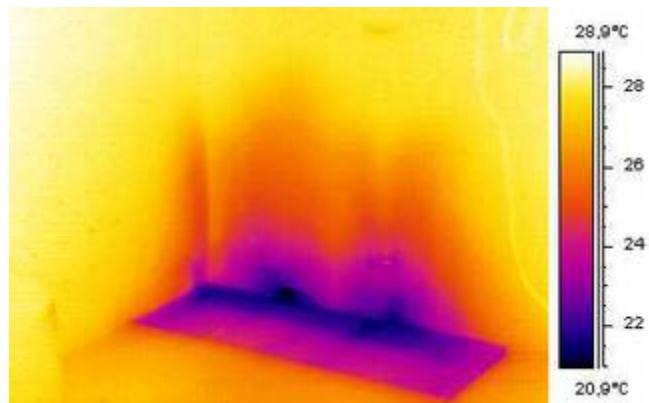
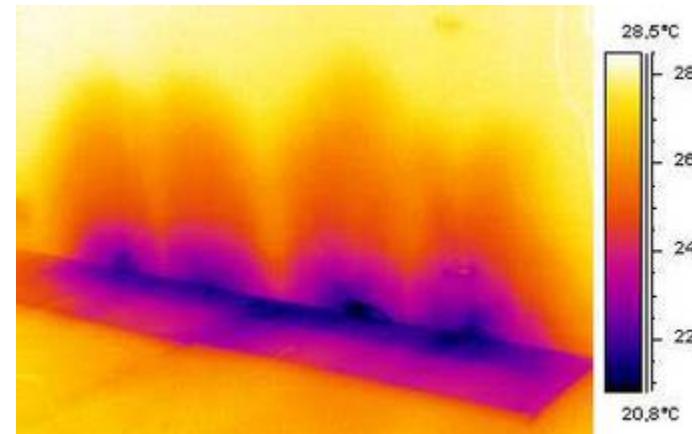
Average air temperature 27,6 °C

Water temperatures 16/18 °C

Water flow 99,6 kg/h

Fan velocity number 1

Cooling capacity 228 W



# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

## Measurements without primary air

### Cooling mode

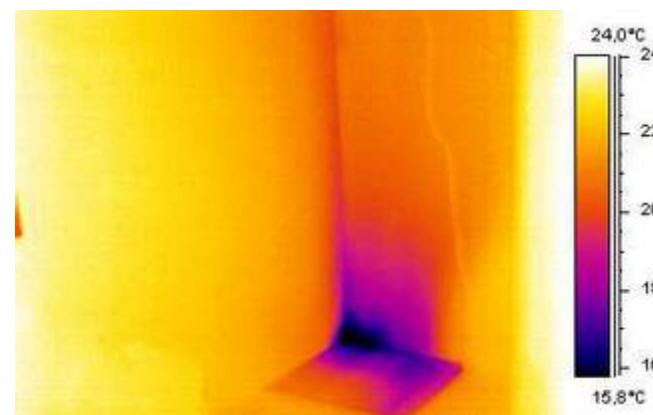
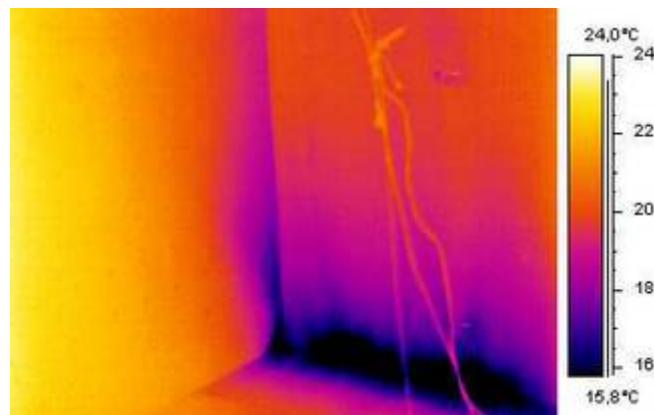
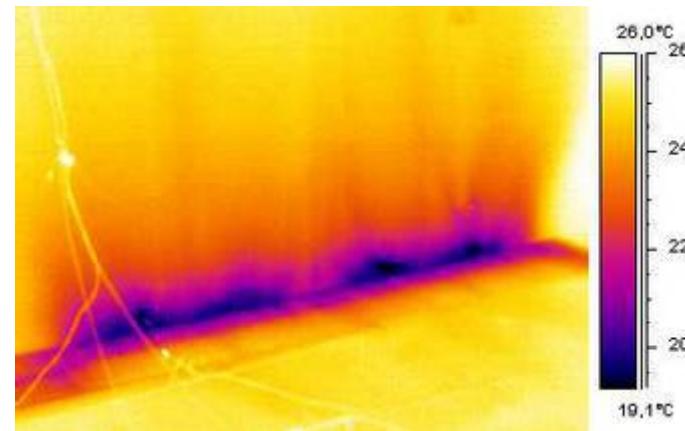
Average chamber air temperature 26,5 °C

Water temperatures 15,6/17,75 °C

Water flow 395,7 kg/h

Fan velocity number 3

Cooling capacity 990 W



# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

## Measurements of ventilo-convector

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### Conclusion

According to the measurement results the conclusion for ventilo-convector prototype was given:

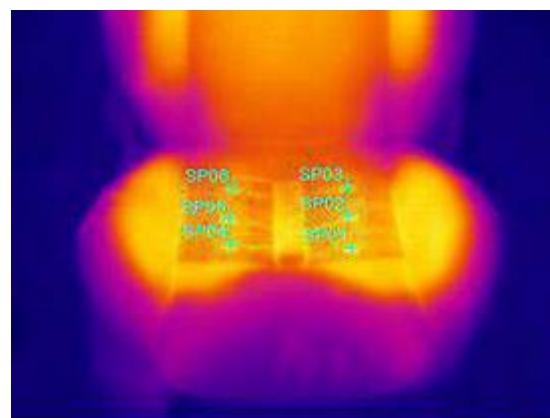
- unequal flow through convector
- unsatisfactory air profile in heating mode
- unsatisfactory air profile in cooling mode (acceptable at fan velocity number 3)

# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

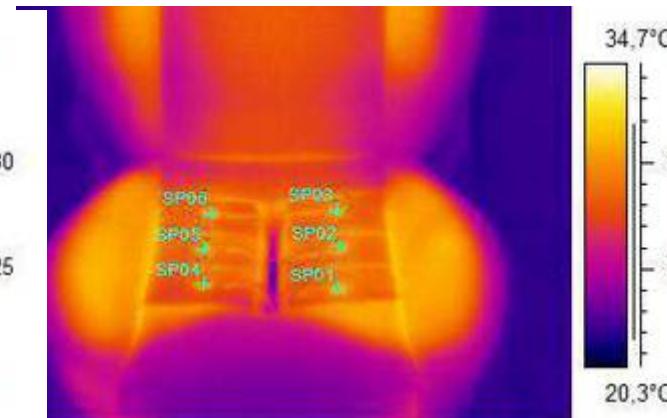
## Testing the driver seat

### Introduction

Sometimes in the laboratory we get very strange prototypes for which authors wants to get different data. One of them is the prototype of driver seat which will reduce the heating of the body on particular location.



Temperature distribution on  
driver seat with insert set in



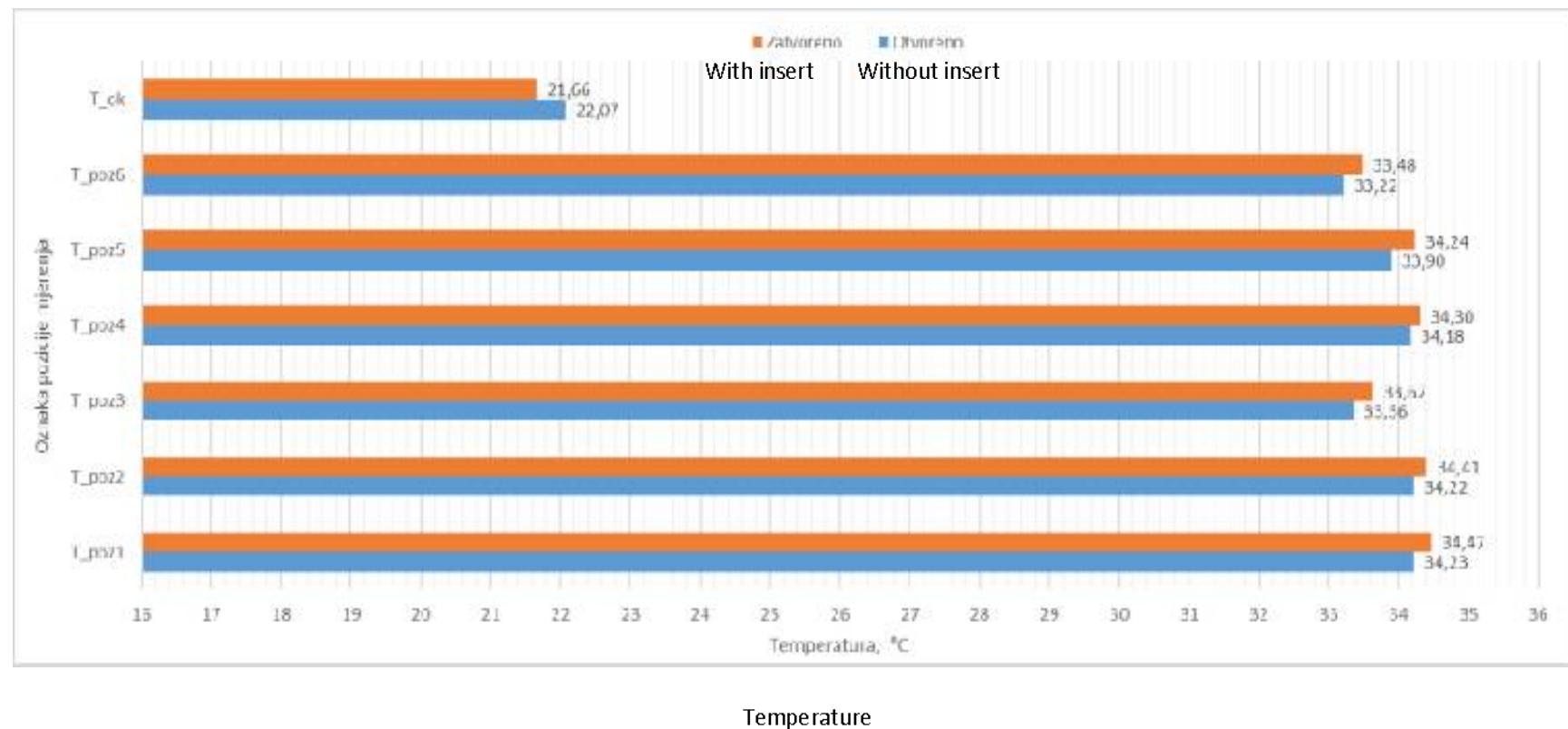
Temperature distribution on  
driver seat without insert

# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

## Measurements

### Results

#### Position



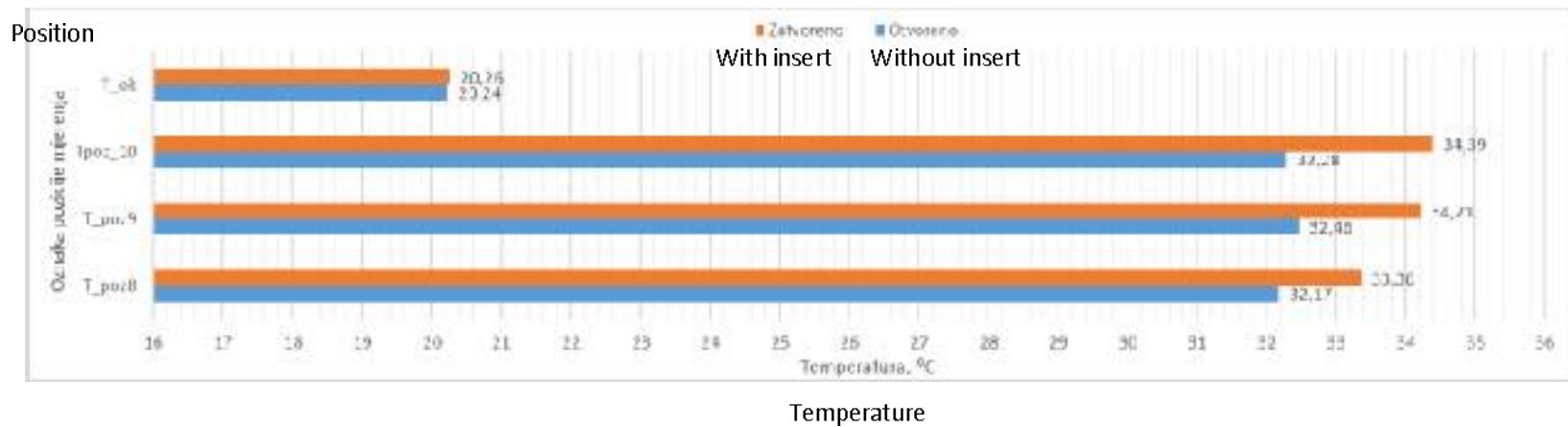
Temperature

# THERMOGRAPHIC ACTIVITIES IN THERMOLAB

## Measurements

### Conclusion

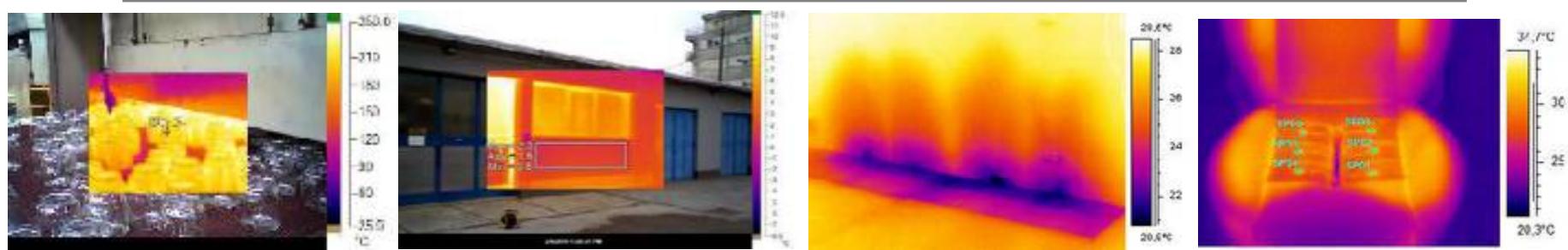
The temperatures on the seat remains more or less the same, with and without the insert, after seating duration of one hour. Such result was expected in the temperature domaine. The temperatures were recorded by thermographic camera FLIR 2000 SC and thermocouples.



Temperatures on the insert versus temperatures in the hole



## THERMOGRAPHIC ACTIVITIES IN THERMOLAB



Thank you for your  
attention